

Work Order ID 55841

Page 1

February 3, 2010 10:46:46 AM

Item ID: D3826-041

Accept



Setup Start



Revision ID:

Item Name: Rib / Gusset Assembly

Stop



Start Date: 2/03/10 Start Qty: 6.00



Cust Item ID:

Required Date: 2/11/10 Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan: *RL*Date: *10-2-03* Tooling:

Date:

Run Start



QC:

Date: SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3826	Rev B

100 Large Fab 0.00



Large Fab

Memo

0.00

SL 10/02/12 *(6x)*
Large Fab 0.00
1- use DT9434 to assemble D2325 support gusset together! 2- locate D2325 on
rib and weld as per dwg D3826!! A/R ER316 S.S. Rod
Batch: *1113328*

110 QC9- Inspect visual per QSI004- Fusion Welds 0.00



Memo

0.00

(6) *10/02/12*

QC Quality Control 0.00

120 QC5- Inspect part completeness to step on W/O 0.00



Memo

0.00

(6) *10/02/12*

Quality Control

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Identify as per dwg & Stock Location: _____

0.00

Packaging

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

MF

10-2-16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Page 1

February 3, 2010 10:46:50 AM

Work Order ID: 55841



Parent Item: D3826-041



Parent Item Name: Rib / Gusset Assembly

Start Date: 2/03/10

Required Date: 2/11/10

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2235-1 		Manufactured	No				Each	10.0000	6.0000			

Basket Rib

Warehouse Loc Qty Loc Code

Location

Main Warehouse

WA

Loc Qty

10

355719 5x

50565

3

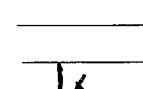
54864

7

Each

5.0000

6.0000



SM 10/02/12

D3929-041



Gusset Assembly

Manufactured

No

Warehouse Loc Qty Loc Code

Location

Main Warehouse

WA

355720

1x

54729

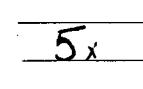
5

5

Each

19.0000

6.0000



SM 10/02/12

D3929-042



Gusset Assembly

Manufactured

No

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

11

50567

2

50869

9

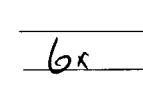
Main Warehouse

WA

8

54730

8



SM 10/02/12

SM 10/02/12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

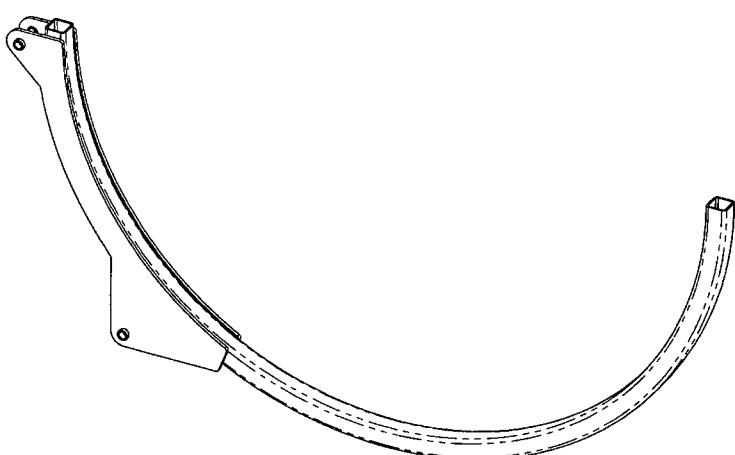
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 1 7 1 6 1 5 1 4 1 3 1 2 1 1

A											B																												
 <p>D3826-041 RIB/GUSSET ASSY</p>											C																												
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- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION:N/A
 - 7) WEIGHT: 3.32 lbs

8 1 7 1 6 1 5 1 4 1 3 1 2 1 1

